

## Assemble bellows

### Correct assembly of the bellows for the steering gear.



Before the bellows are installed, the sealing surfaces must be cleaned and free of corrosion. To optimize the sealing, apply enclosed silicone grease to the sealing surfaces of the tie rods. Always use the new accessories supplied.



Depending on the model of the steering gear, seals are enclosed.

If these are in the packaging, they must be installed.

**Do not apply silicone grease here!**



Depending on the type of clamp enclosed, make sure to use the respective appropriate special pliers!

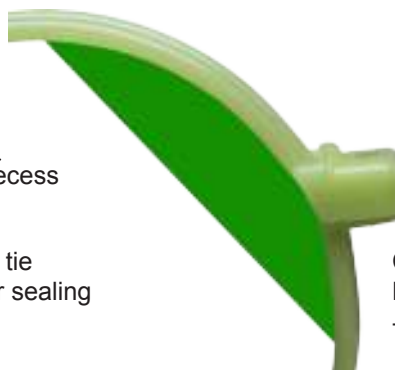
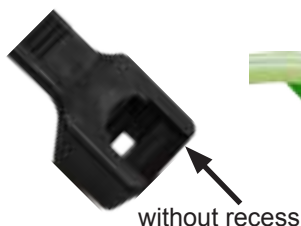
*Incorrectly installed or defective bellows cause corrosion on the steering gear. Thereby, the warranty becomes invalid!*



For bellows, do not use standard hose clamps or cable ties. Thereby, the bellows can cast pleats. Water and contamination can ingress through these.



Incorrect: Electric cable tie does not enable circular sealing - Steering not sealed



Correct: Steering cable tie. Recess enables circular sealing - Steering correctly sealed

