

## Assembly instructions for wheel bearing kit 713 6100 20

### Vehicle

**manufacturer:** Audi, Seat, VW

### Models:

**Audi:** A3, TT

**Seat:** Leon, Toledo II, Octavia

**VW:** Bora, Golf IV, New Beetle

**Item no.:** 713 6100 20 (KIT)



Image 1: 713 6100 20 – FAG wheel bearing kit

When replacing the wheel bearing in the above wheel bearing kit, observe the correct procedure when tightening the twelve point nut.

Assembly procedure: kit 713 6100 20 for vehicles with twelve point nut.

Remove any paint residue and/or corrosion in the thread/splines of the external joint.

Before inserting the prop shaft, ensure the following are coated with oil:

- Splines of the external joint
- Thread of the external joint
- Splines of the wheel hub
- Bearing surface and thread of the twelve point nut.
- Tighten the twelve point nut to 200 Nm and unscrew half a turn
- Turn the wheel hub 180°
- Then turn again to 50 Nm + 60°

Contents - wheel bearing kit 713 6100 20:

- 1 x wheel bearing
- 1 x twelve point nut
- 1 x retaining ring
- 1 x nut
- 1 x nut
- 1 x nut
- 1 x nut
- 1 x assembly paste



Note the specifications of the vehicle manufacturer!

Appropriate spare parts can be found in our on-line catalogue at [www.Schaeffler-Aftermarket.com](http://www.Schaeffler-Aftermarket.com) or in RepXpert at [www.RepXpert.com](http://www.RepXpert.com).

Issued 11.2009

**FAG 0012**

Technical subject to change

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