

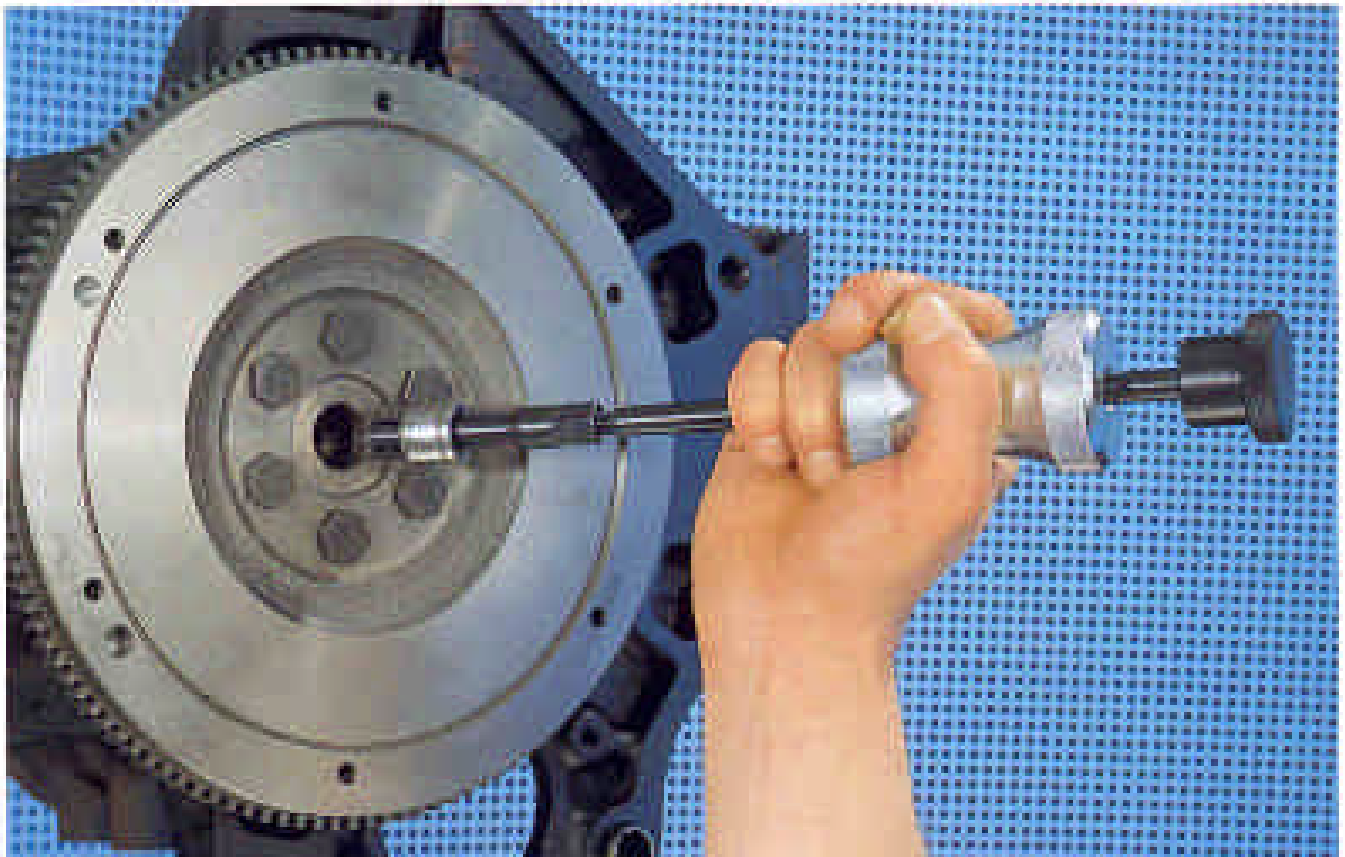
**Removal tool
for spigot bearings** 400 1021 10/
for cars/vans 400 1020 10

Application/vehicle type:
Vehicles with spigot bearings

Contents:		
1 Expanding mandrel 5mm	400 1020 11	
2 Expanding mandrel 8mm	400 1020 12	
3 Retaining clamp 10 mm	400 1020 14	
4 Retaining clamp 13 mm	400 1020 15	
5 Retaining clamp 15 mm	400 1020 16	
6 Retaining clamp 17 mm	400 1020 17	
7 Retaining clamp 20 mm	400 1020 18	
8 Retaining clamp 25 mm	400 1020 19	
9 Retaining clamp 27 mm	400 1020 20	
10 Retaining clamp 30 mm	400 1020 21	
11 Sliding hammer	400 1020 13	

The tool set 400 1020 10 (cars/heavy goods vehicles) includes the design 400 1021 10 (cars).

The tool set 400 1021 10 consists of items 1–7 and item 11.

**Instructions for use:**

Depending on the equipment status of the tool set, this tool can be used for both cars and for vans with spigot bearings. The extracting tool is essential for rapid and trouble-free removal of the spigot bearing, by using the following procedure:

The required application size of retaining clamp (3–10) is screwed to the expanding mandrel (1/2), and then inserted in the spigot bearing. Care should be taken to ensure that the claws of the retaining clamp (3–10) engage behind the bearing. By continuing to turn the expanding mandrel (1/2) into the retaining clamp (3–10), the claws will grip the spigot bearing firmly. By drawing back the slide hammer (11), the bearing will be drawn out of the borehole in the flywheel. Care must be taken when doing this to ensure that tool is not tilted.